

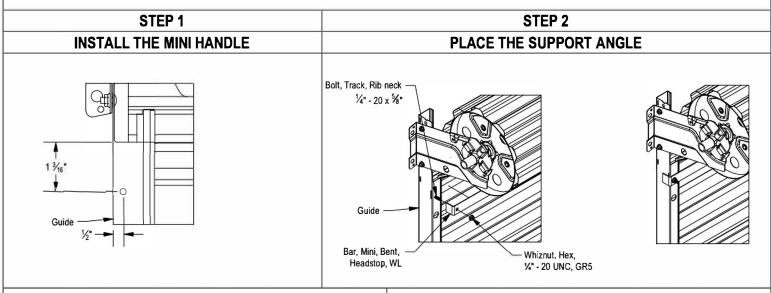
JANUS INTERNATIONAL GROUP LLC

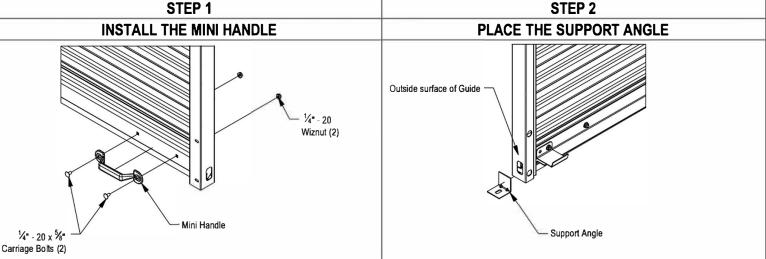
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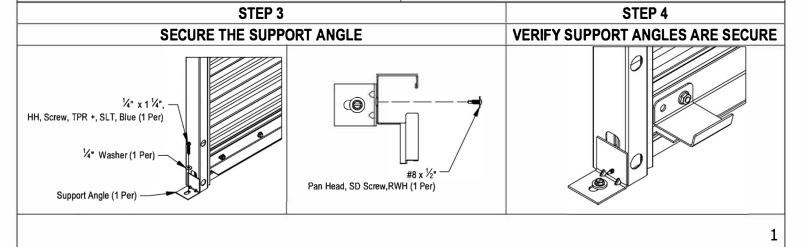
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NS+ SUPPLEMENTAL INSTALLATION INSTRUCTION

Rev. Date: 10/17/2023 810042-0002







- **STEP 1:** To begin installation of the replacement Bent Mini Headstops, on each Guide, create a mark from the top of the bellmouth down 1-3/16", then 1/2" in from the outside of guide. Next, drill a hole 1/4" in diameter.
- STEP 2: Insert a 1/4"-20 x 5/8" Bolt, Track, Rib Neck from the inside of the guide into the 1/4" diameter hole, drilled. Place a Bent Mini Headstop over the bolt, and secure using a 1/4" -20 Whiznut, Hex. Repeat Steps 1 & 2 to install the remaining Bent Mini Headstop.
- STEP 3: Install the Mini Handle to the bottom bar on latch side of door using (2) 1/4" 20 x 5/8" Carriage bolts and (2) 1/4"-20 Whiznuts.
- **STEP 4:** Place the Support Angle on floor and against the outside surface of the Guide.
- STEP 5: Secure the Support Angle to the floor using the (1) $\frac{1}{4}$ " x 1- $\frac{1}{4}$ " HH, TPR+, SLT, Blue, Screw and (1) $\frac{1}{4}$ " Washer. Next secure the Support Angle to the Guide using (1) #8 x $\frac{1}{2}$ " Pan Head, SD Screw, RWH. Repeat **steps 3 & 4** to install the remaining Support Angle on the opposite side.
- STEP 6: Verify both Support Angles have been properly secured to the floor and Guides.

NOTE:

► (1) HANDLE TO BE PROVIDED AND INSTALLED ON THE LATCH SIDE, ONLY.

NOTE:

(2) SUPPORT ANGLES WILL BE PROVIDED AND INSTALLATION OF SUPPORT ANGLES ARE REQUIRED. FAILURE TO PROPERLY INSTALL SUPPORT ANGLES WILL RESULT IN
DOOR NOT BEING CONSIDERED ENHANCED SECURITY (NS)